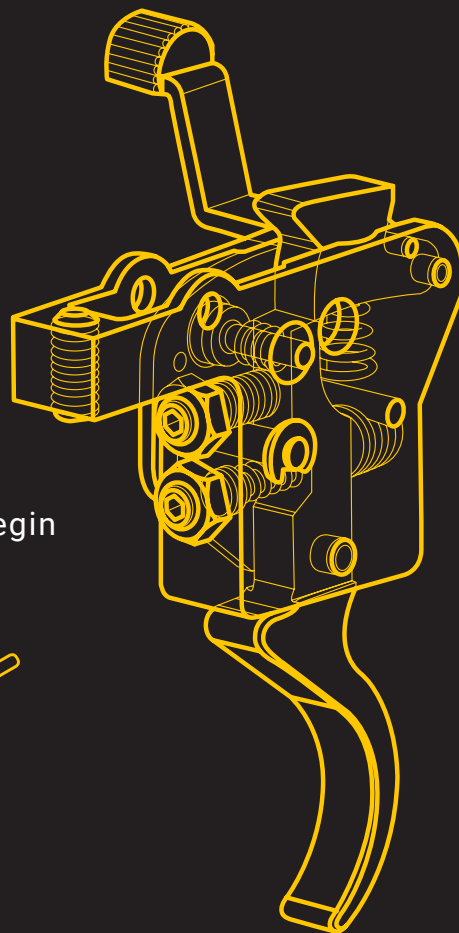




ARISAKA

INSTALLATION INSTRUCTIONS

Thank you for purchasing this Timney Trigger. It has been designed and manufactured to provide you with a lifetime of dependable service. Each trigger is hand tested and calibrated on a rifle action before leaving our factory. Please read these instructions fully before you begin installing the trigger, you'll be glad you did.



TOOLS NEEDED:



Standard
Slotted Screwdriver



Rotary Tool or File

TIMNEY TRIGGER GUARANTEE

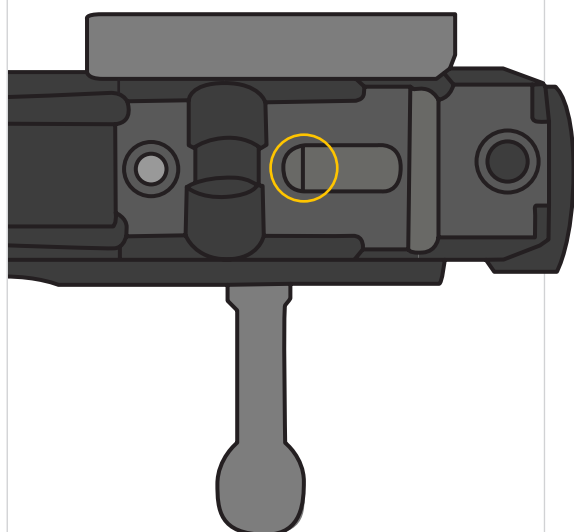
Material and workmanship: This Timney trigger has been carefully inspected, tested and adjusted to give a lifetime of dependable service. Every possible care has been exercised in its design and construction. If any defect in workmanship or material should develop under conditions of normal use and service, any necessary repairs, including parts and labor will be made at NO CHARGE to the purchaser providing that our inspection reveals parts were not damaged through accident, alteration, misuse, abuse or other causes beyond our control. We neither assume nor imply any oral or statutory warranties, and we neither assume nor authorize any person to assume for us any obligation or liability in connection with this trigger. Repairs or disassembly of this trigger in any manner without specific authorization, voids the guarantee.

**IF YOU HAVE TROUBLE CHECK OUT TROUBLESHOOTING STEPS ON
WWW.TIMNEYTRIGGERS.COM OR CONTACT US**

As a service to our customers, Timney will install your Timney Trigger for \$30.00 plus \$8.00 shipping and handling.
Mail: 2020 W Quail Ave, Phoenix AZ. 85027 **Phone:** 623-223-1111 **Fax:** 623-223-1112 **Support:** technicalsupport@timneyusa.com

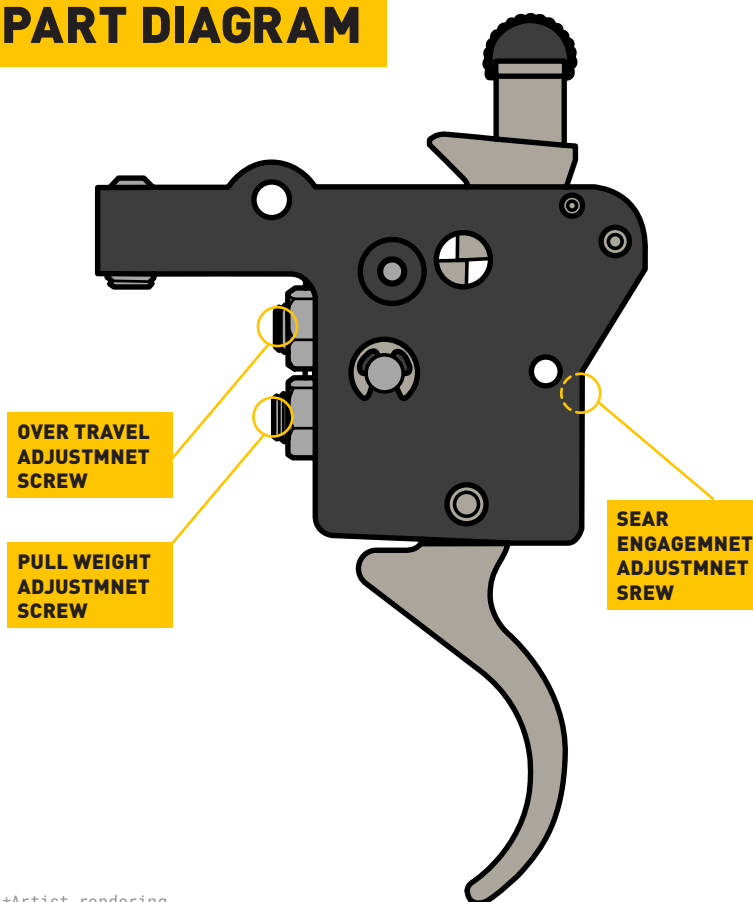
INSTALLATION INSTRUCTIONS

FIGURE 1



*Artist rendering

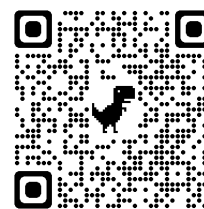
PART DIAGRAM



*Artist rendering

- 1** Remove ammunition source from rifle, and ensure the chamber is empty.
- 2** Remove stock, guard assembly, and bolt from receiver
- 3** Remove trigger assembly by removing the mounting pin.
- 4** The sear slot must be lengthened towards the front by about ¼ inch (see Fig. 1) or enough to allow the sear to operate freely (use rattail or swiss file)
- 5** A small steel plug is furnished with our trigger to be used in place of the small spring removed with original trigger. Install trigger with plug in recess under screw, replace the mounting pin, do not force. Tighten screw making sure that the trigger housing is pulled up tight against receiver – the trigger cannot function properly unless this is done.
- 6** Check to see that the sear moves up and down freely in slot by holding trigger back and moving sear up and down. Reinstall bolt and check trigger action.
- 7** Your rifle should now be ready to reassemble. In repairing the stock, it will be necessary to carefully remove a small amount of wood in order to clear the trigger assembly. It is important to check this clearance after tightening your stock screws.
- 8** After reassembling to this point, the trigger guard must be fitted by filing the trigger slot towards rear of guard until it clears trigger.
- 9** You are now ready to enjoy your Timney Trigger!

**IF YOU HAVE TROUBLE CHECK OUT
OUR TROUBLESHOOTING STEPS ON
WWW.TIMNEYTRIGGERS.COM
OR CONTACT US**



**MADE IN THE
USA** 

Timney can also install your trigger for \$40.00 plus \$35.00 shipping and handling. **Mail:** 2020 W Quail Ave, Phoenix AZ. 85027
Phone: 623-223-1111 **Fax:** 623-223-1112 **Support:** technicalsupport@timneyusa.com