

This is where I want you to file. Take a few thousandths of an inch off of this flat on the back of the trigger. Don't change the angle of the flat but do increase it slightly. This will allow the safety to lift the sear completely off of the trigger so that when you pull it there's no click.



Make sure the rifle is unloaded.

Cock the rifle.

The bottom screw is your sear engagement.

Using a .050 hex wrench I want you to slowly turn this screw clockwise until the rifle fires.

Now turn it counter clockwise one flat of the wrench or 1/16 of a turn.

A nylock dowel will hold the screw in place so that it doesn't move.

The pull weight screw is adjusted by the top screw with the nut on it.

To adjust your pull weight you will loosen the nut and using a 5/64 hex wrench, turn the screw clockwise to increase the pull weight; or counter clockwise to decrease your pull weight.

The pull weight adjustment works by the screw pressing against a spring which in turn presses against the trigger. As you turn it clockwise (pushing the screw further into the housing) the screw compresses the spring and the pull weight goes up. AS you back out the screw (counter clockwise) the pull weight drops lower.

Be careful not to drop the pull weight too low or you will lose spring pressure and it will fire when the bolt is slammed.

Use a trigger pull gauge to measure the pull weight. It should not go below 2lbs.

Tech Guide Downloads

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