

## 49ER INSTALLATION INSTRUCTIONS

Thank you for purchasing this Timney Safety. It has been designed and manufactured to provide you with a lifetime of dependable service. Each trigger is hand tested and calibrated on a rifle action before leaving our factory. Please read these instructions fully before you begin installing the safety, you will be glad you did.

### TIMNEY TRIGGER GUARANTEE

**Material and workmanship:** This Timney trigger has been carefully inspected, tested and adjusted to give a lifetime of dependable service. Every possible care has been exercised in its design and construction. If any defect in workmanship or material should develop under conditions of normal use and service, any necessary repairs, including parts and labor will be made at NO CHARGE to the purchaser providing that our inspection reveals parts were not damaged through accident, alteration, misuse, abuse or other causes beyond our control. We neither assume nor imply any oral or statutory warranties, and we neither assume nor authorize any person to assume for us any obligation or liability in connection with this trigger. Repairs or disassembly of this trigger in any manner without specific authorization, voids the guarantee.

**IF YOU HAVE TROUBLE CHECK OUT TROUBLESHOOTING STEPS ON  
[WWW.TIMNEYTRIGGERS.COM](http://WWW.TIMNEYTRIGGERS.COM) OR CONTACT US**

Timney can also install your trigger for \$40.00 plus \$35.00 shipping and handling.

**Mail:** 2020 W Quail Ave, Phoenix AZ. 85027 **Phone:** 623-223-1111 **Fax:** 623-223-1112 **Support:** [technicalsupport@timneyusa.com](mailto:technicalsupport@timneyusa.com)

# INSTALLATION INSTRUCTIONS

**1** Remove magazine and verify chamber is empty.

**2** Remove pistol grip, safety detent and safety spring. You will not reuse the safety detent or safety detent spring. Timney supplied replacements are included in the package.

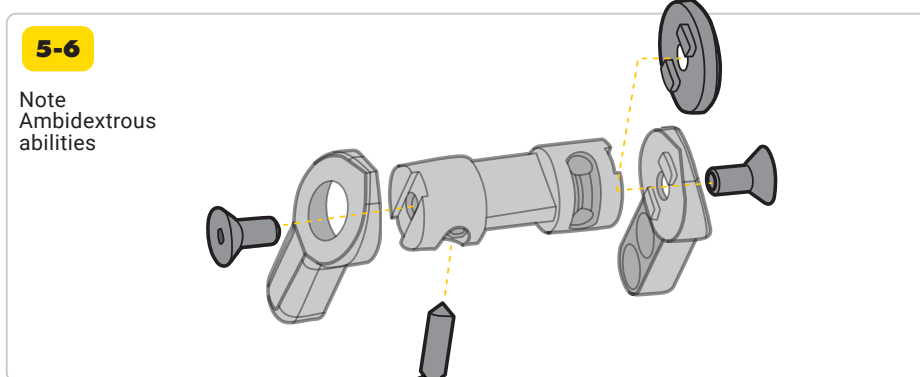
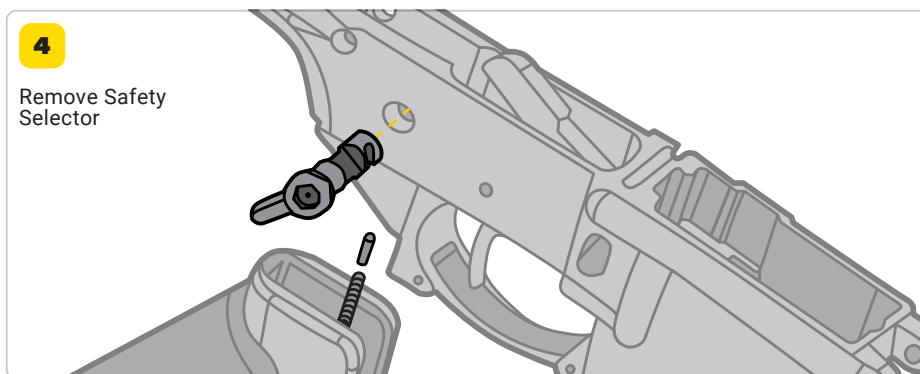
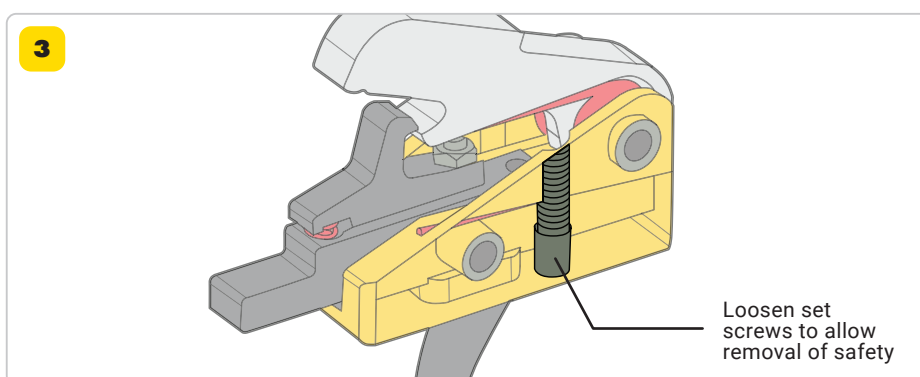
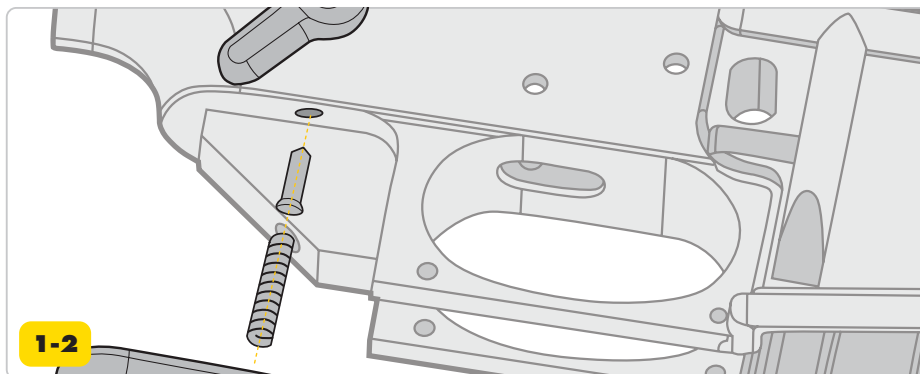
**3** If you are installing the Timney 49r safety with a Timney Trigger be sure to loosen the trigger set screws. If you are installing the safety without a Timney, for heaven's sake go get one, it may change your life. If you insist on moving forward without a Timney Trigger, no screws need to be loosened.

**4** Remove factory safety selector, insert Timney short throw safety selector. The safety selector is ambidextrous featuring both a 90 degree and the short throw 49 degree

**5** The preferred side 90 or 49 degrees should be installed on the safety detent side of the lower.

**6** The Timney 49r comes with ambidextrous handles or a safety plate. Your Timney safety can be used with either design.

**7** Enjoy your new Timney 49r Safety. Thank you for being a part of the Timney Tribe. We are honored.



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