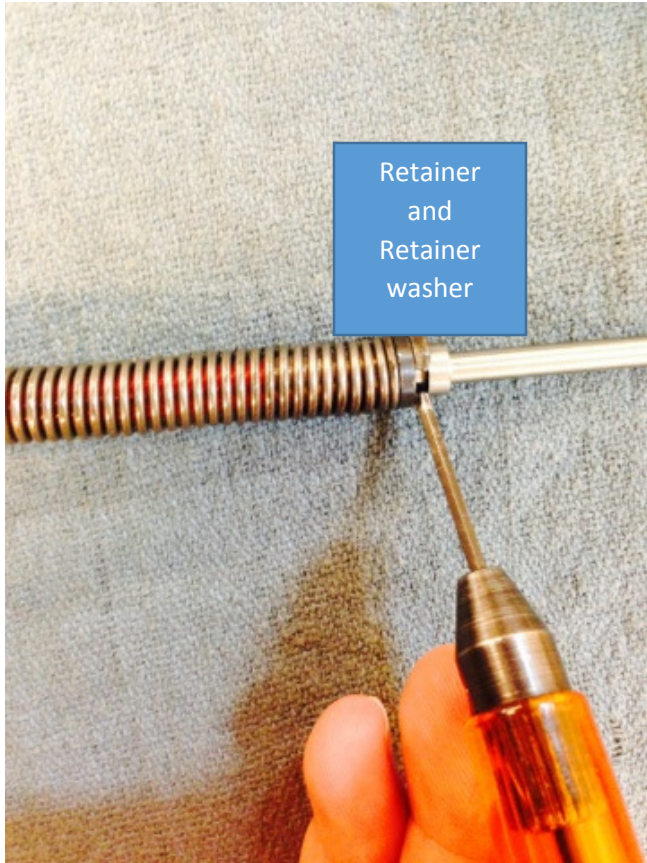


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Winchester model 70 Firing Pin Disassembly

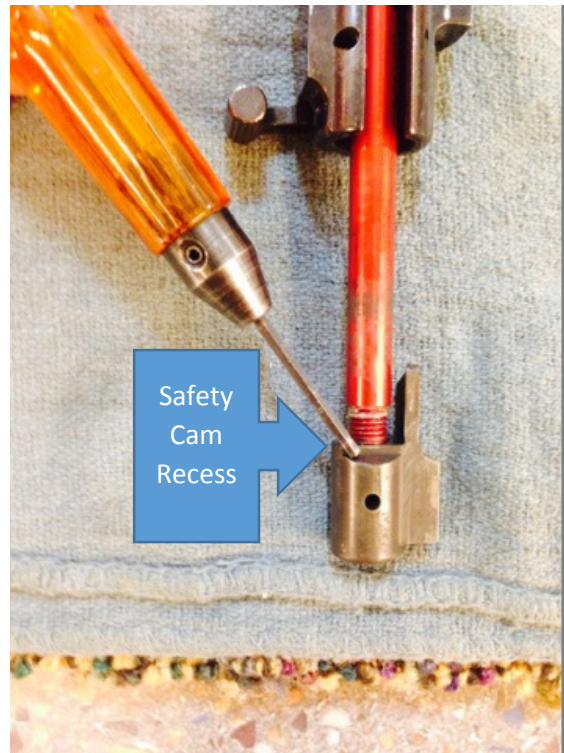
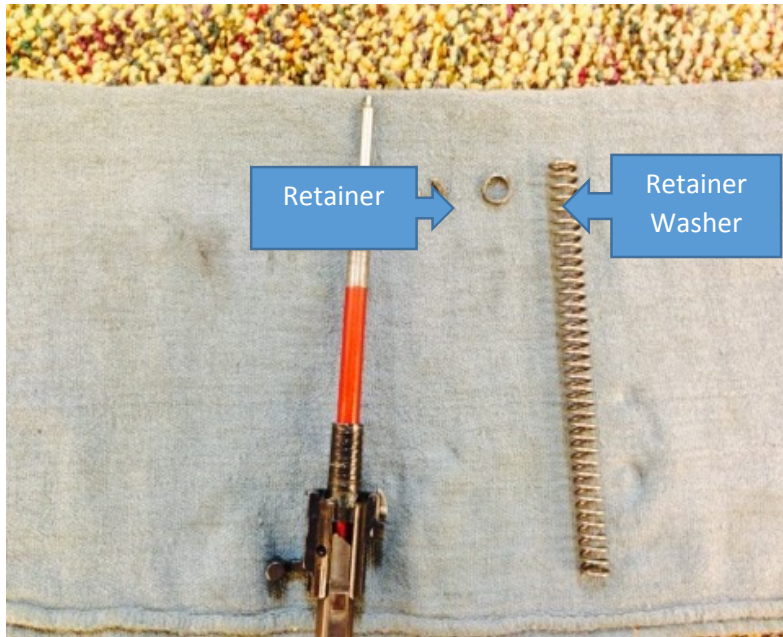


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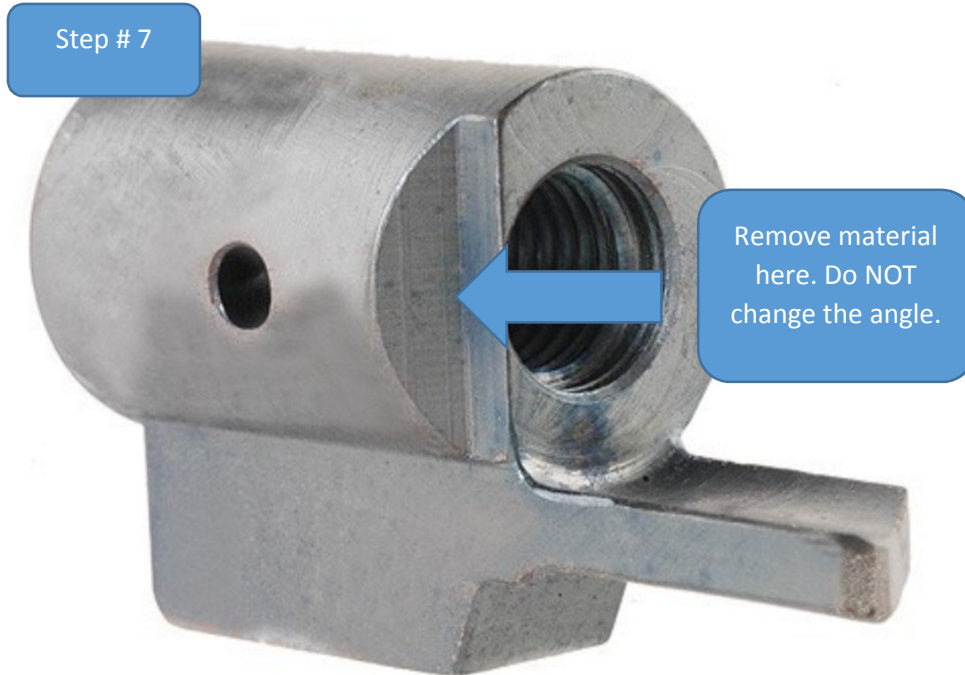


Pliers are between retainer and retainer washer, so that retainer can be removed.

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Step # 1: Cock the bolt.

Step # 2: Put rifle on half or intermediate safety (position # 1). It may be necessary to use pliers to pull back the firing pin back enough to engage half safety.

Step # 3: Remove bolt from rifle.

Step # 4: Press and hold down the bolt sleeve lock; while unscrewing the bolt body from the firing pin assembly.

Step # 5: Using needle nose pliers compress firing pin spring. Put the pliers between the firing pin retaining washer and the firing pin retainer. Press down on the spring while twisting off the retainer or sliding out the washer depending on the version of your rifle. Slowly remove the spring from the firing pin.

Step # 6: Slide the firing pin and cocking piece from the safety shroud.

Step # 7: Without changing the angle remove a few thousandths of an inch from this area. We recommend using a flat file and reassembling to test frequently. (Every 5-10 thousandths of an inch.